

Please refer to the 'I Reflectivity By Reflective Tape Model' table before using the tape.

※2: It will vary by the installation environment and sensing conditions.

Please refer to the 'O Conditions of min. sensing target and installations (retroreflective type)'.

X3: The weight is with packaging and the weight in parenthesis is only unit weight.

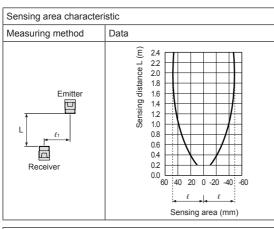
%The temperature or humidity mentioned in Environment indicates a non freezing or condensation environment.

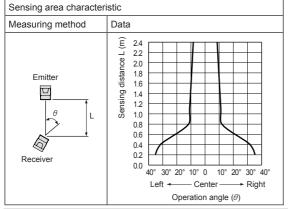


Feature Data

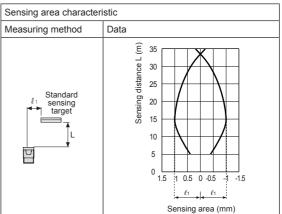
O Through-beam

BTS1M-TDTL / BTS1M-TDTL-P

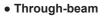


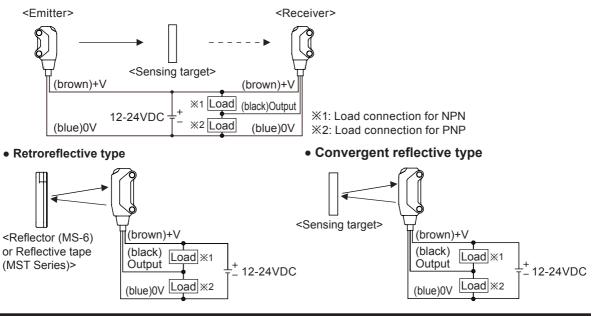


© Convergent reflective type • BTS30-LDTL / BTS30-LDTL-P



Connections



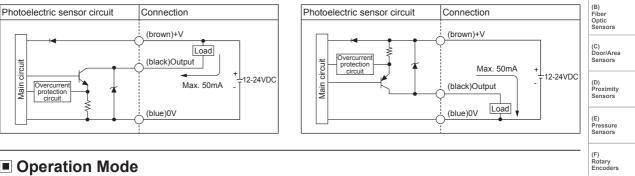


Autonics

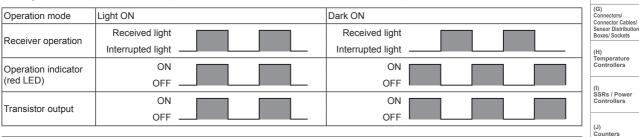
• PNP open collector output

Control output diagram

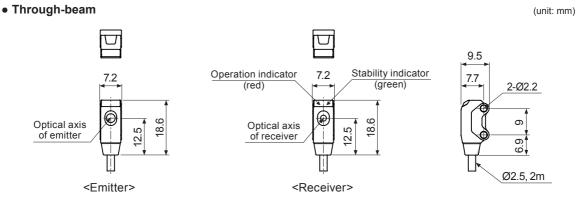
NPN open collector output



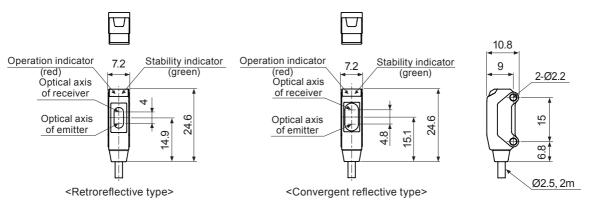
Operation Mode



Dimensions



• Retroreflective type / Convergent reflective type



(L) Panel Meters

(M) Tacho / Speed / Pulse Meters

(K) Timers

(A) Photoelectric

(N) Display Units (O) Sensor Controllers

(P) Switching Mode Power Supplies

(Q) Stepper Motors & Drivers & Controllers

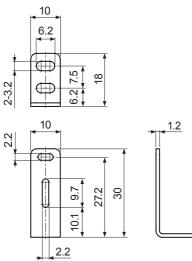
(R) Graphic/ Logic Panels

(S) Field Network Devices

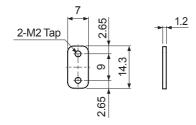
(T) Software

BTS Series

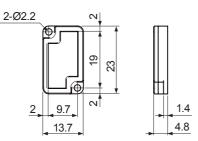
Bracket A



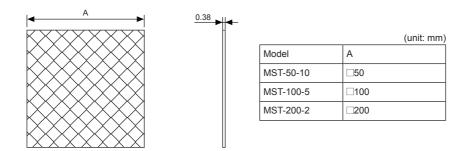
Sub-bracket for through-beam type



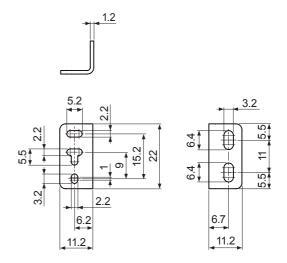
• Reflector (MS-6)



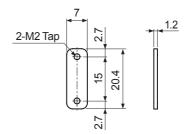
• Reflective tape (sold separately)



• Bracket B (sold separately)



• Sub-bracket for reflective type



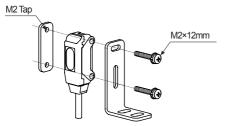
Operation Timing Diagram High Stable light ON area Unstable light ON area Incident **Operation level** light Unstable light OFF area level Stable light OFF area Low Stability indicator ON (green LED) OFF Operation indicator ON (red LED) OFF Light ON operation ON Transistor output OFF X The waveforms of "Operation indicator" and "Transistor output" are for Light ON operation. They are reversed for for Dark ON operation.

Mounting And Sensitivity Adjustment

O Installation

Use M2 bolts to install this sensor, and keep the tightening torque under 0.3N.m

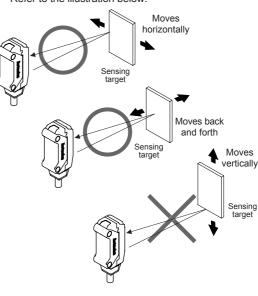
※Please use with caution, as impact against firm objects or excessive bending of cables may cause damage to the waterproof function.



- **%Cautions during installation of convergent reflective** type
 - 1)Make sure that the sensing side of this sensor is parallel to the surface of each object.



2)Make sure to install the sensor after carefully considering the moving direction of the sensing objects. Refer to the illustration below:





(C) Door/Area Sensors

(D) Proximity Sensors

(E) Pressure Sensors

(F) Rotary Encoder

(G) Connectors/ Connector Cables/ Sensor Distribution Boxes/ Sockets

(H) Temperature Controllers

(I) SSRs / Power Controllers

(J) Counters

(K) Timers (L) Panel Meters

(M) Tacho / Speed / Pulse Meters

(N) Display Units

(O) Sensor Controllers

(P) Switching Mode Power Supplies

(Q) Stepper Motors & Drivers & Controllers

(R) Graphic/ Logic Panels

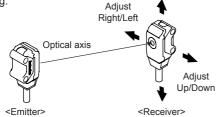
(S) Field Network Devices

(T) Software

Optical axis adjustment

• Through-beam type

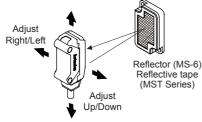
Set the emitter and the receiver facing each other. Adjust the emitter or the receiver up, down, left, right and fix the unit at the center position where the stability indicator is operating.



• Retroreflective type

Place the sensor and the reflector (MS-6) or reflective tape facing each other. Adjust the reflector up, down, left, right and fix the reflector at the center position where the stability indicator is operating.

Make sure that the sensing side of the sensor is parallel to the surface of the reflector.

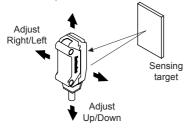


%Please use reflective tape (MST Series) for where a reflector is not installed.

• Convergent reflective type

Place the sensing target, then adjust the sensor up, down, left, right and fix the sensor at the center position where the stability indicator is operating.

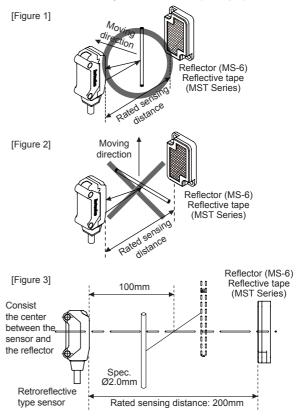
Make sure that the sensing side of the sensor is parallel to the surface of each object.



© Conditions of min. sensing target and installations (retroreflective type)

When installing the retroreflective photoelectric sensor, be sure to check the moving direction of sensing targets. Please refer to the [Figure 1, 2].

As the [Figure 3], please consist the center between the sensor and the reflector (MS-6) or reflective tape, and check the stable Light ON operations (operation (red)/ stability (green) indicators turn ON). Min. sensing target is detected 100mm away from the sensor (example).



%The size of minimum sensing target will vary by the installation environment of the reflector (MS-6) and the sensing position and material of the sensing target.

Reflectivity By Reflective Tape Model

MST-50-10 (50×50mm)	95%
MST-100-5 (100×100mm)	100%
MST-200-2 (200×200mm)	100%

%This reflectivity is based on the reflector (MS-6).

※Reflectivity may vary depending on usage environment and installation conditions.

The sensing distance and minimum sensing target size increase as the size of the tape increases.

Please check the reflectivity before using reflective tapes.

%For using reflective tape, installation distance should be min. 20mm.