

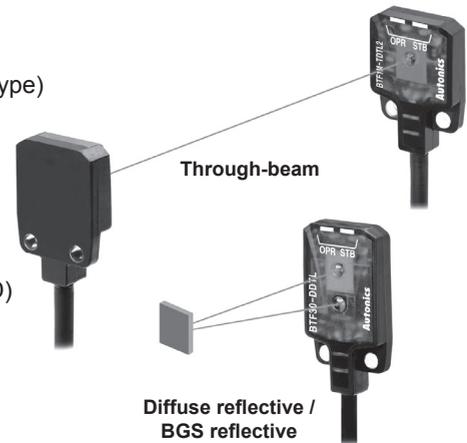
# BTF Series Ultra-slim And Amplifier Built-in Type

## Ultra-slim And Amplifier Built-in Type

### ■ Features

- Ultra-thin size of only 3.7mm
  - W13 x H19 x L3.7mm (through-beam type)
  - W13 x H24 x L3.7mm (diffuse reflective type, BGS reflective type)
- Detection methods and minimum target size
  - Through-beam type (BTF1M):  $\varnothing 2\text{mm}$
  - Diffuse reflective type (BTF30):  $\varnothing 0.2\text{mm}$  (at distance 10mm)
  - BGS reflective type (BTF15):  $\varnothing 0.2\text{mm}$  (at distance 10mm)
- Detecting distance may vary by environmental factors
- Maximum detection distance: 1m (through-beam type)
- Stability indicator (green LED) and operation indicator (red LED)
- Stainless steel 304 mounting brackets
- IP67 protection structure (IEC standard)

**⚠ Please read "Caution for your safety" in operation manual before using.**



### ■ Specifications

Model	NPN open collector output		BTF1M-TD		BTF30-DD		BTF15-BD	
	BTF1M-TD	BTF1M-TD-P	BTF1M-TD	BTF1M-TD-P	BTF30-DD	BTF30-DD-P	BTF15-BD	BTF15-BD-P
Sensing type	Through-beam				Diffuse reflective		BGS reflective	
Sensing distance	1m				5 to 30mm (non-glossy white paper 50×50mm)		1 to 15mm (non-glossy white paper 50×50mm)	
Sensing target	Opaque materials of max. $\varnothing 2\text{mm}$				Opaque materials, Translucent materials			
Min. sensing target	Opaque materials of $\varnothing 2\text{mm}$				$\varnothing 0.2\text{mm}$ (sensing distance 10mm)		$\varnothing 0.2\text{mm}$ non-illuminated objects (sensing distance 10mm)	
Hysteresis	—				Max. 20% at rated sensing distance		Max. 5% at rated sensing distance	
Reflectivity characteristics (black/white error)	—				—		Max. 15% of maximum sensing distance	
Response time	Max. 1ms							
Power supply	12-24VDC $\pm 10\%$ (ripple P-P: max. 10%)							
Current consumption	Max. 20mA (this is for each emitter and receiver of through-beam type)							
Light source	Red LED (650nm)							
Operation mode	Light ON		Dark ON		Light ON		Dark ON	
Control output	NPN or PNP open collector output ●Load voltage: Max. 26.4VDC ●Load current: Max. 50mA ●Residual voltage - NPN:Max. 1V, PNP:Max. 2V							
Protection circuit	Reverse polarity protection circuit, output overcurrent (short-circuit) protection circuit							
Indicator	Operation indicator: Red LED, Stability indicator: Green LED							
Insulation resistance	Over 20M $\Omega$ (at 500VDC megger)							
Noise immunity	$\pm 240\text{V}$ the square wave noise (pulse width: 1 $\mu\text{s}$ ) by the noise simulator							
Dielectric strength	1,000VAC 50/60Hz for 1 minute							
Vibration	1.5mm amplitude at frequency of 10 to 55Hz (for 1 min) in each X, Y, Z direction for 2 hours							
Shock	500m/s <sup>2</sup> (approx. 50G) in each X, Y, Z direction for 3 times							
Environment	Ambient illumination	Sunlight: Max. 10,000lx Incandescent lamp: Max. 3,000lx (receiver illumination)						
	Ambient temperature	-25 to 55°C, storage: -40 to 70°C						
	Ambient humidity	35 to 85%RH, storage: 35 to 85%RH						
Protection structure	IP67 (IEC standards)							
Material	Case: Polybutylene terephthalate, Sensing part: Polymethyl methacrylate, Bracket: SUS304 (steel use stainless 304), Bolt: Carbon steel, Sleeve: SUS304 (steel use Stainless 304)							
Cable	$\varnothing 2.5\text{mm}$ , 3-wire, 2m (emitter of through-beam type: $\varnothing 2.5$ , 2-wire, 2m) (AWG28, core diameter: 0.08mm, number of cores: 19, insulator out diameter: $\varnothing 0.9\text{mm}$ )							
Accessory	Fixing bracket, Bolts							
Approval	<b>CE</b>							
Unit weight	Approx. 40g				Approx. 25g			

※The temperature or humidity mentioned in Environment indicates a non freezing or condensation environment.

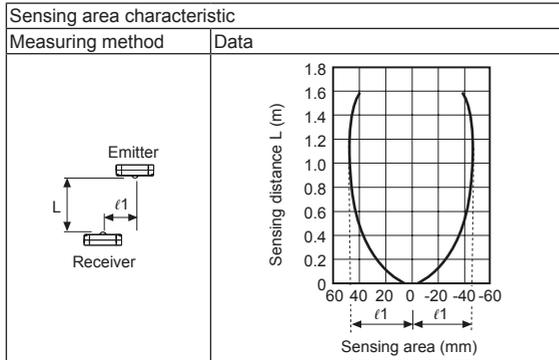
- (A) Photoelectric Sensors
- (B) Fiber Optic Sensors
- (C) Door/Area Sensors
- (D) Proximity Sensors
- (E) Pressure Sensors
- (F) Rotary Encoders
- (G) Connectors/ Connector Cables/ Sensor Distribution Boxes/ Sockets
- (H) Temperature Controllers
- (I) SSRs / Power Controllers
- (J) Counters
- (K) Timers
- (L) Panel Meters
- (M) Tacho / Speed / Pulse Meters
- (N) Display Units
- (O) Sensor Controllers
- (P) Switching Mode Power Supplies
- (Q) Stepper Motors & Drivers & Controllers
- (R) Graphic/ Logic Panels
- (S) Field Network Devices
- (T) Software

# BTF Series

## ■ Feature Data

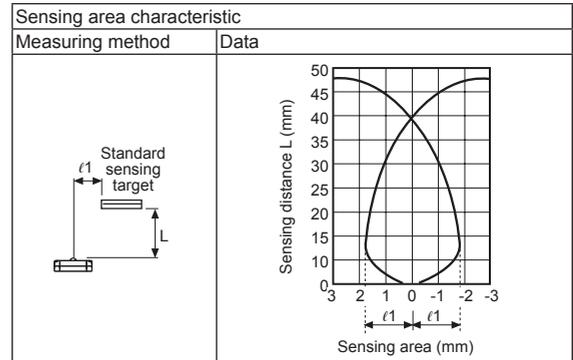
### ◎ Through-beam

#### ● BTF1M-TDTL / BTF1M-TDTL-P



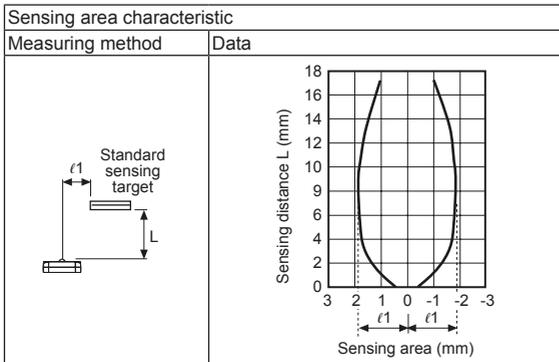
### ◎ Diffuse reflective

#### ● BTF30-DDTL / BTF30-DDTL-P

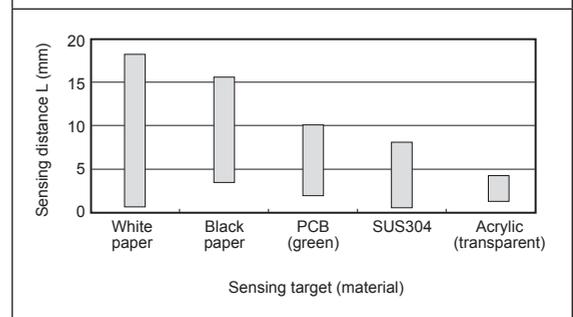


### ◎ BGS reflective

#### ● BTF15-BDTL / BTF15-BDTL-P

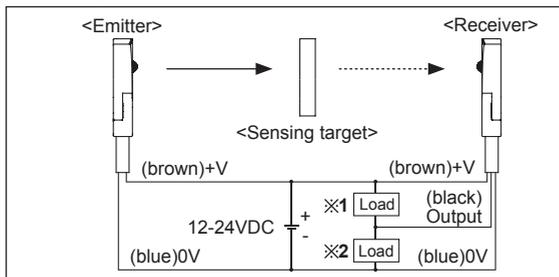


### Sensing distance by material



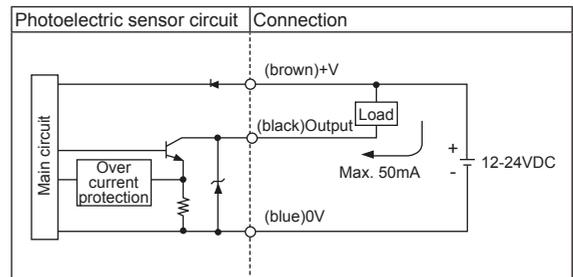
## ■ Connections

### ● Through-beam

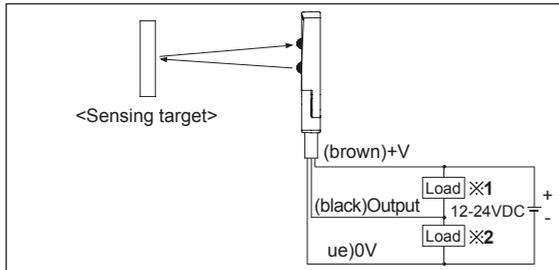


## ■ Control Output Diagram

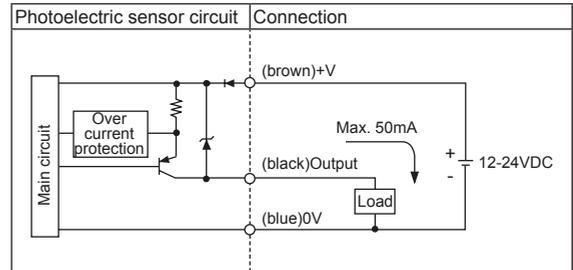
### ● NPN open collector output



### ● Diffuse reflective/BGS reflective



### ● PNP open collector output

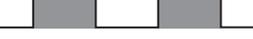
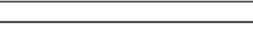


※1: Load connection for NPN output

※2: Load connection for PNP output

# Ultra-slim And Amplifier Built-in Type

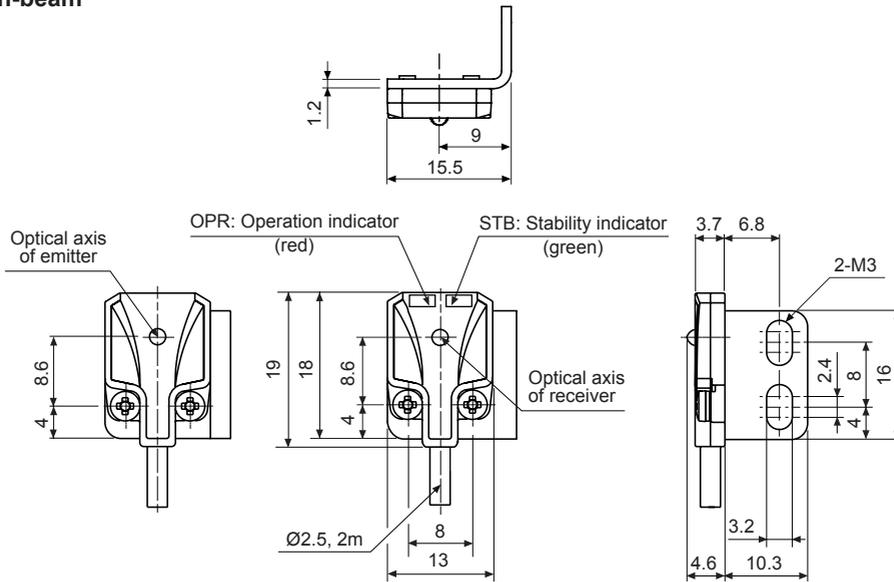
## ■ Operation Mode

Operation mode	Light ON	Dark ON
Receiver operation	Received light  Interrupted light 	Received light  Interrupted light 
Operation indicator (red LED)	ON  OFF 	ON  OFF 
Transistor output	ON  OFF 	ON  OFF 

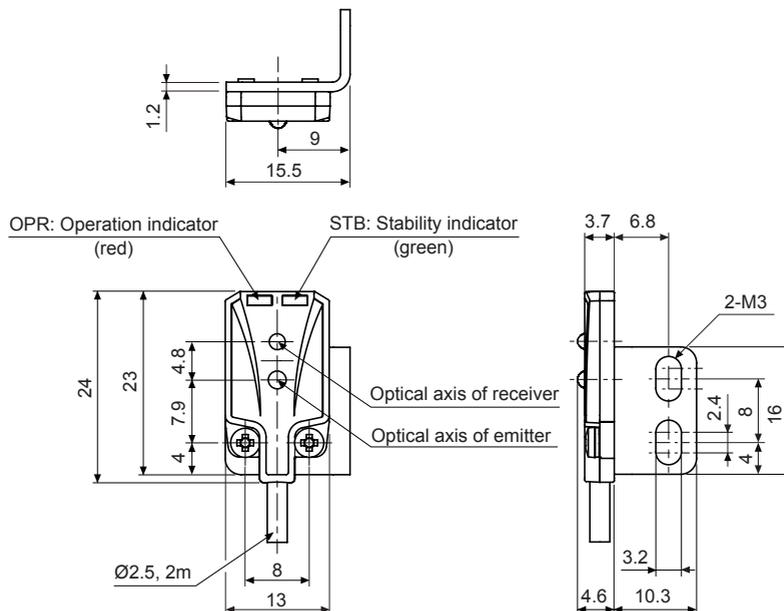
## ■ Dimensions

(unit: mm)

### ● Through-beam



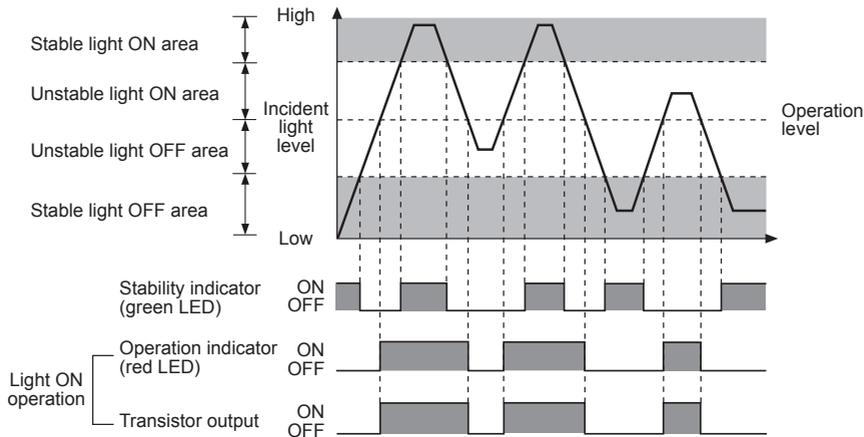
### ● Diffuse reflective/BGS reflective



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# BTF Series

## ■ Operation Timing Diagram



※The waveforms of “Operation indicator” and “Transistor output” are for Light ON operation. They are opposite operation for Dark ON operation.

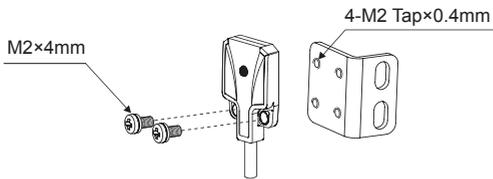
## ■ Mounting And Sensitivity Adjustment

### ◎ For mounting

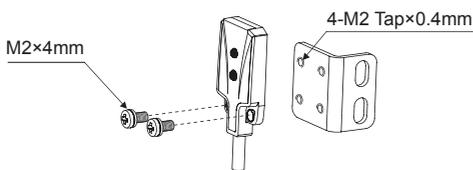
Please use bolts M2 for mounting this sensor and the tightening torque is under 0.3 N·m.

※Do not impact on the unit with hard objects and do not bend the cable part too much. It may cause damage to waterproof function.

#### ● Through-beam

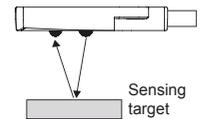


#### ● Diffuse reflective/BGS reflective



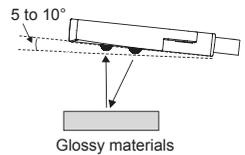
### ※ Notice for BGS reflective type

1) Make sure that the sensing side of this sensor is parallel with the surface of each sensing object.

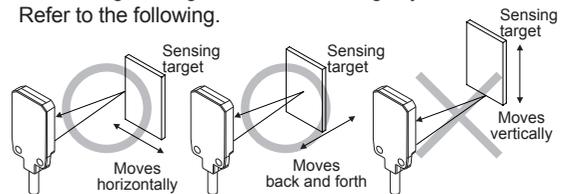


2) If the sensing object has glossy surface or high reflection, the sensor tilts from 5 to 10° as shown in the figure.

Make sure whether the sensor is influenced by any background objects.



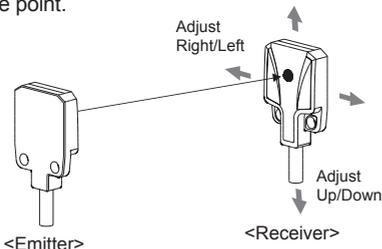
3) Make sure to install the sensor in the proper direction with considering moving direction of sensing objects. Refer to the following.



### ◎ Optical axis adjustment

#### ● Through-beam

Set the emitter and the receiver facing each other and adjust these up-down, right-left after checking the point of operating the stability indicator. Fix the emitter and the receiver at the center of the point.



#### ● Diffuse reflective/BGS reflective

After placing a sensing target, fix it in the middle of position where the stability indicator operates when adjusting the sensor to up-down, right-left. Make sure that the sensing side of the sensor is parallel with the surface of each sensing target.

