NET-BOX Overview with Integrated Safety Protocols (CIP Safety/PROFIsafe)

NET-BOX PRODUCT OVERVIEW:















Integrated safety protocols for use with industry recognised industrial Ethernet networking capabilities.

Ethernet/IP (CIP Safety) or PROFINET (PROFIsafe).



Manufactured from Plastic, Die-Cast or Stainless Steel. All-In-One Pushbutton Station & Distributed I/O Device. Fully Customisable for Complex Systems. Pre-Configured to Your Specific Requirements.

DESCRIPTION & FEATURES:

The NET-BOX is a configurable pushbutton and distributed I/O station that communicates with the main industrial network protocols: PROFINET with PROFIsafe and Ethernet/IP with CIP Safety.

Each NET-BOX unit can be configured to your applications specific requirements and can accommodate up to 4 additional connectors for implementing external field devices and distributed I/O. This highly configurable product is compatible with pushbuttons, emergency stops, lamps, selector switches and can easily be configured using our NET-BOX part number diagram (see P231).

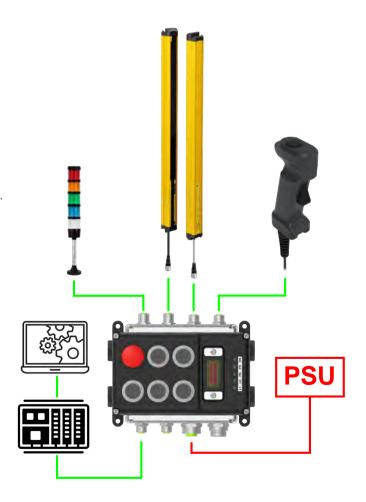
NET-BOX combines machine control functions with I/O for connecting external field devices, reducing cabling cost compared to traditional 'hard-wire' methods. Each module can house up to three dual channel safety inputs; this can include safety interlocks, light curtains, enabling pendants, scanners and much more. There are also up to 40+ non-safe inputs and outputs for pilot devices, stack lights, buzzers and much more.

Unlike a traditional networked I/O block, the NET-BOX can be configured to a specific products making it the perfect solution for customer specific applications in all industries.



HOW DOES IT WORK?:

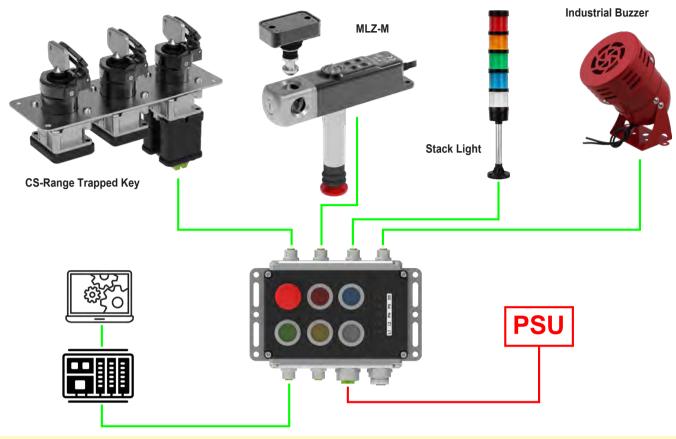
The NET-BOX device is designed to be fitted near a guarded access point where a mix of safe and standard IO control functions are required. The NET-BOX is fitted with an (optional) E-Stop and can monitor external dual channel safety devices that are equipped with either voltage-free contacts (NET-BOX provides test pulses) or OSSD outputs. A single dual channel output is also provided for safe control of an actuator.



NET-BOX Overview with Integrated Safety Protocols (CIP Safety/PROFIsafe)

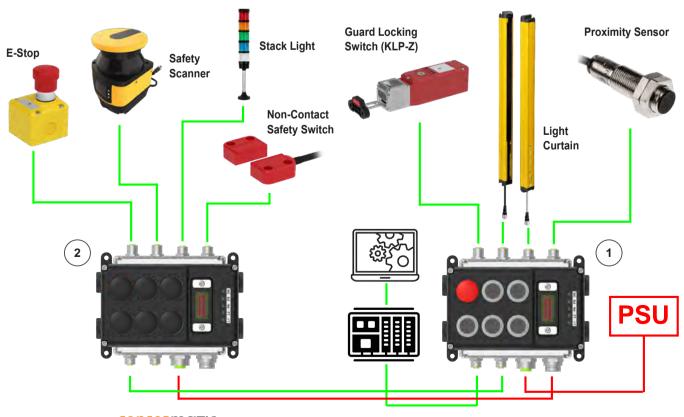
EXAMPLE 1:

NET-BOX-PS in plastic with 1 x E-Stop, 5 x illuminated Pushbuttons. 2 x monitoring of dual channel safety devices (1 x OSSD and 1 x voltage free) and 2 x non-safe I/O for stack light and buzzer.



EXAMPLE 2:

2 x NET-BOX-PS in die-cast connected in series. NET-BOX (1) 1 x E-Stop, 5 x illuminated Pushbuttons. 2 x monitoring of dual channel safety devices (2 x OSSD for light curtain and KLP-Z) 1 x non-safe I/O for proximity sensor. NET-BOX (2) 6 x blanking plugs with 3 x monitoring of dual channel safety devices (1 x OSSD for safety scanner, 2 x voltage free for E-Stop and Non-Contact) and 1 x non-safe I/O for stack light.



NET-BOX Overview with Integrated Safety Protocols (CIP Safety/PROFIsafe)

DIAGNOSTIC INDICATION:

Every NET-BOX features easy to understand indication for general diagnostics and troubleshooting.

PROFIsafe:

CIP Safety:























| LED | Function | Colour |
|-----|--------------------|-------------|
| DS | Device State | Red/Green |
| PS | PROFIsafe | Red/Green |
| PN | PROFINET / Network | Red/Green |
| L1 | Link 1 | Amber/Green |
| L2 | Link 2 | Amber/Green |

| LED | Function | Colour |
|-----|----------------|-------------|
| DS | Device State | Red/Green |
| PS | Module Status | Red/Green |
| PN | Network Status | Red/Green |
| L1 | Link 1 | Amber/Green |
| L2 | Link 2 | Amber/Green |

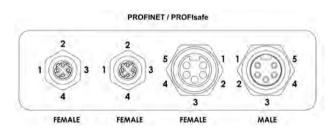
| | LED Otata | 0 |
|-------|-----------------|---|
| LED | LED State | Comment |
| DS | Green | Device running |
| | Red | Internal fault detected |
| PS | Green | PROFIsafe OK |
| | Green Flash | PROFIsafe Integration required |
| | Red | Safe input fault detected, reset qualifier bits |
| PN | Off | Not initialised |
| | Green | Normal operation |
| | Green flash 1Hz | Locate PROFINET device |
| | Green 1 flash | Diagnostic event present |
| | Red | Exception |
| | Red 1 flash | Configuration error |
| | Red 2 flashes | IP address not set |
| | Red 3 flashes | Station name not set |
| | Red 4 flashes | Internal error |
| L1/L2 | Off | No Ethernet link detected |
| | Amber | Ethernet link detected |
| | Amber flash | Ethernet data transfer |

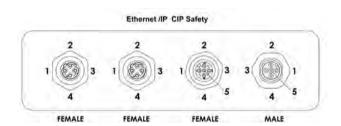
| DS Green Device running Red Internal fault detected MS Green Conection to PLC, run state Green Flash Conection to PLC, idle state | | | |
|---|-------|-----------------|--|
| Red Internal fault detected MS Green Conection to PLC, run state | LED | LED State | Comment |
| MS Green Conection to PLC, run state | DS | Green | Device running |
| | | Red | Internal fault detected |
| Green Flash Conection to PLC, idle state | MS | Green | Conection to PLC, run state |
| Concount to 1 20, Idio otato | | Green Flash | Conection to PLC, idle state |
| Red Major Fault | | Red | Major Fault |
| Red Flashing Recoverable fault, check PLC / NET BOX configuration | | Red Flashing | Recoverable fault, check PLC / NET-BOX configuration |
| NS Off No IP address set | NS | Off | No IP address set |
| Green Online, connection(s) established | | Green | Online, connection(s) established |
| Green flash 1Hz Online, no connections established | | Green flash 1Hz | Online, no connections established |
| Red Network fault | | Red | Network fault |
| Red flash Connection timed out | | Red flash | Connection timed out |
| L1/L2 Off No Ethernet link detected | L1/L2 | Off | No Ethernet link detected |
| Amber Ethernet link detected | | Amber | Ethernet link detected |
| Amber flash Ethernet data transfer | | Amber flash | Ethernet data transfer |

STANDARD CONNECTOR OPTIONS (CUSTOM CONFIGURATIONS AVAILABLE):

(2 x 4 Pin M12 'D' Code for Data) (2 x 5 Pin 7/8" for Power)

(2 x 4 Pin M12 'D' Code for Data) (2 x 5 Pin M12 'A' Code for Power)

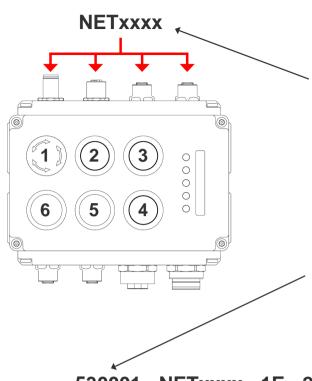




| POWER | | | | |
|--------------------------------|------------------------------|----------------|--|--|
| Port C 7/8" FEMALE 5 Pin | Port D 7/8" MALE 5 Pin | Function | | |
| 1 | 1 | 0V dc | | |
| 2 | 2 | 0V dc | | |
| 3 | 3 | Earth (case) | | |
| 4 | 4 | +24V dc supply | | |
| 5 | 5 | +24V dc supply | | |
| | | | | |

| | POWER | |
|--|--------------------------------------|----------------|
| Port C M12 FEMALE 5 Pin 'A' Code | Port D M12 MALE 5 Pin 'A' Code | Function |
| 1 | 1 | +24V dc supply |
| 2 | 2 | 0V dc |
| 3 | 3 | 0V dc |
| 4 | 4 | +24V dc supply |
| 5 | 5 | Earth (case) |

HOW TO CONFIGURE A NET-BOX:



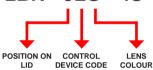
Once you have configured your NET-BOX using the diagram below, the next step is to obtain a unique **NET ID number**:

- 1. Make a list of the product part number/s you want to connect to the NET-BOX.
- 2. To check compatibility, email the list to technical@idemsafety.com along with any data sheets relating to the products.
- 3. A **NET ID number** and a product configuration sheet will then be provided, which is unique to your specific requirements.

NET-BOX switch part numbers are located on the NET-BOX plastic (p114-115), NET-BOX die-cast (p116-117) and NET-BOX stainless steel (p118-119) overview pages.

530001 - NETxxxx - 1E - 2BR - 3LG - 4S - 5BW - 6X





| Illuminated En | mergency Stop |
|------------------------|--|
| Contac | cts: 2NC |
| Control Device Code | Note |
| E | E-Stop can only be fitted into Position 1 on Lid |

| Illuminated Push Buttons | | |
|---------------------------|----------------|-------------------|
| Co | ntacts: 1N | 10 |
| Control Device Code | Colour Code | Colour of Lens |
| | R | |
| | В | |
| В | G | |
| | Υ | |
| | \/\/ | |

| Lamps | | |
|---------------------------|----------------|-------------------|
| Control Device Code | Colour Code | Colour of Lens |
| | R | |
| L | В | |
| | G | |
| | Υ | |
| | W | |

| Illuminate | d Selector Switch |
|---------------------------|-------------------|
| Control Device Code | Description |
| | 1NO Maintained |
| S | 90° |

| Blan | nking Plug |
|------|---|
| Code | Description |
| X | Plastic Plug used to seal any unused positions. |



NET-BOX Plastic with Integrated Safety Protocols (CIP Safety/PROFIsafe)

EtherNet/IP









Manufactured from Plastic with Stainless Steel Mounting Plate. All-In-One Pushbutton Station + Distributed Solution. Fully Customisable for Complex Systems. Pre-Configured to Your Specific Requirements.

APPLICATION & FEATURES:

The NET-BOX Plastic is a configurable control pushbutton station that communicates with the main industrial network protocol: PROFINET with PROFIsafe and Ethernet/IP with CIP Safety.

The NET-BOX control station can be configured to your applications specific requirements and can accommodate up to 4 additional connectors for implementing external field devices and distributed I/O. This highly configurable product is compatible with pushbuttons, emergency stops, lamps, selector switches and can easily be configured using our NET-BOX part number diagram located on p231.

The NET-BOX combines machine control functions with I/O for connecting external field devices, reducing cabling cost compared to traditional 'hard-wire' methods. Each module can house up to three dual channel safety inputs, compatible with products such as safety interlocks, light curtains, enabling pendants, scanners and much more. There are also up to 40+ non-safe inputs and outputs for pilot devices, stack lights, buzzers and much more.

Unlike a traditional networked I/O block, the NET-BOX can be configured to a specific products making it the perfect solution for customer specific applications in all industries.

- TUV and cULus approved to CAT4, SIL3, PLe.
- Choice of pluggable connections for quick installation (M12 or 7/8")
- Network address assignment set by DIP switches
- Easy to use web interface accessible by IP address
- 3 Dual Channel Safety Inputs
- Up to 40+ standard I/O
- Daisy chain power and network connections (in/out).
- Choice of standard machine function buttons/lamps or custom configurable (E Stops, Start, Stop, Indication).

DEVICE LAYOUT:



| | KEY |
|---|--------------------------------|
| 1 | Pilot Devices |
| 2 | Data Ports |
| 3 | Power Ports |
| 4 | Blanking Plugs for Cable Entry |
| 5 | Lid Screws |
| 6 | Indication LEDs |
| 7 | Stainless Steel Mounting Plate |



NET-BOX Plastic are supplied with a stainless steel rear mounting plate and two back brackets for clamping.

DIP SWITCHES:

NET-BOX comes with easily selectable DIP switches to manually set an IP address.



TECHNICAL SPECIFICATIONS:

| Device Characteristics | |
|---------------------------------------|---|
| Response time (Safety Inputs) | 36 ms max. (Change of input state -> transmission to field bus) |
| Response time (Safety Outputs) | 7.7 ms max. (field bus telegram recv'd -> change of output state) |
| Electrical Data | |
| Operating voltage | 24 V DC +10%/-15% (SELV/PELV) |
| Power Supply UL Requirements | Class 2 power supply must be used |
| Current consumption, max. | 250 mA (excluding Standard Outputs |
| | and Safety Outputs). |
| Allowed through current (daisy-chain) | 5A |
| Standard Inputs | |
| Input Rated Voltage | 24V DC |
| Input Rated Current | 2 mA |
| Standard Outputs | |
| Output Rated Voltage | 24V DC (sourced from power connectors) |
| Output Maximum Current | 500 mA single / 1.5 A group (OUT14 / OUT58) |

INDICATION DIAGNOSTICS:

PROFIsafe:



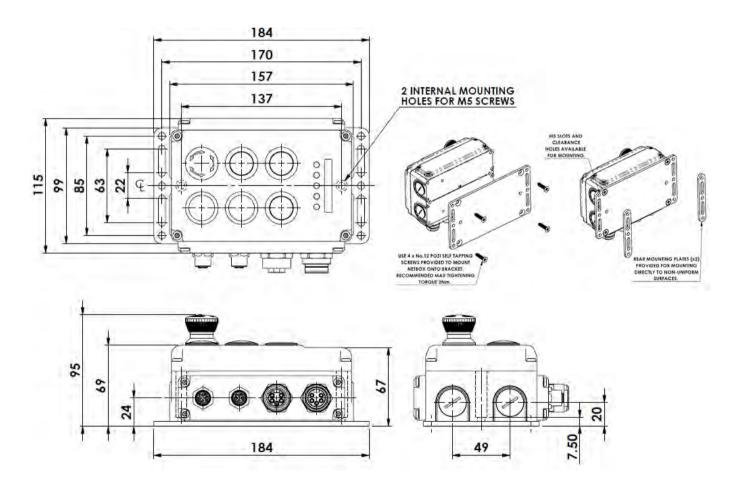
CIP Safety:



| LED | Function | Colour |
|-----|--------------------|-------------|
| DS | Device State | Red/Green |
| PS | PROFIsafe | Red/Green |
| PN | PROFINET / Network | Red/Green |
| L1 | Link 1 | Amber/Green |
| L2 | Link 2 | Amber/Green |

| LED | Function | Colour |
|-----|----------------|-------------|
| DS | Device State | Red/Green |
| PS | Module Status | Red/Green |
| PN | Network Status | Red/Green |
| L1 | Link 1 | Amber/Green |
| L2 | Link 2 | Amber/Green |

DIMENSIONS:



ORDERING:

| Part No. | Description | Protocol | Data Connection | Power Connection |
|----------|-----------------------------|------------|-------------------------|----------------------------------|
| 530001 | NET-BOX-PS M20 PLASTIC | PROFIsafe | 2 x M12 Data Connectors | 2 x 7/8" 24V. dc Connectors |
| 530101 | NET-BOX-CS M20 PLASTIC | CIP Safety | 2 x M12 Data Connectors | 2 x M12 Power 24V. dc Connectors |
| 530002 | NET-BOX-PS 1/2" NPT PLASTIC | PROFIsafe | 2 x M12 Data Connectors | 2 x 7/8" 24V. dc Connectors |
| 530102 | NET-BOX-CS 1/2" NPT PLASTIC | CIP Safety | 2 x M12 Data Connectors | 2 x M12 Power 24V. dc Connectors |

NET-BOX Metal with Integrated Safety Protocols (CIP Safety/PROFIsafe)



Manufactured from Robust Die-Cast Metal. **External DIP Switches and Mounting Points.** Robust Design for High Traffic Environments. All-In-One Pushbutton Station + Distributed Solution. Fully Customisable for Complex Systems. Pre-Configured to Your Specific Requirements.

APPLICATION & FEATURES:

The NET-BOX Metal is a configurable control pushbutton station that communicates with the main industrial network protocol: PROFINET with PROFIsafe and Ethernet/IP with CIP Safety.

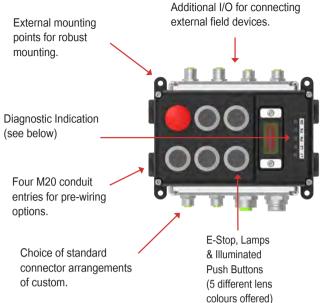
The NET-BOX control station can be configured to your applications specific requirements and can accommodate up to 4 additional connectors for implementing external field devices and distributed I/O. This highly configurable product is compatible with pushbuttons, emergency stops, lamps, selector switches and can easily be configured using our NET-BOX part number diagram located on p231.

The NET-BOX combines machine control functions with I/O for connecting external field devices, reducing cabling cost compared to traditional 'hard-wire' methods. Each module can house up to three dual channel safety inputs, compatible with products such as safety interlocks, light curtains, enabling pendants, scanners and much more. There are also up to 40+ non-safe inputs and outputs for pilot devices, stack lights, buzzers and much more.

Unlike a traditional networked I/O block, the NET-BOX can be configured to a specific products making it the perfect solution for customer specific applications in all industries.

- TUV and cULus approved to CAT4, SIL3, PLe.
- Choice of pluggable connections for quick installation (M12 or 7/8")
- Network address assignment set by DIP switches
- Easy to use web interface accessible by IP address
- 3 Dual Channel Safety Inputs
- Up to 40+ standard I/O
- Daisy chain power and network connections (in/out).
- Choice of standard machine function buttons/lamps or custom configurable (E Stops, Start, Stop, Indication).

DEVICE LAYOUT:



DIP SWITCHES:

NET-BOX comes with easily selectable DIP switches to manually set an IP address.



TECHNICAL SPECIFICATIONS:

| Device Characteristics | | |
|---------------------------------------|---|--|
| Response time (Safety Inputs) | 36 ms max. (Change of input state -> transmission to field bus) | |
| Response time (Safety Outputs) | 7.7 ms max. (field bus telegram recv'd -> change of output state) | |
| Electrical Data | | |
| Operating voltage | 24 V DC +10%/-15% (SELV/PELV) | |
| Power Supply UL Requirements | Class 2 power supply must be used | |
| Current consumption, max. | 250 mA (excluding Standard Outputs and Safety Outputs). | |
| Allowed through current (daisy-chain) | 5A | |
| Standard Inputs | | |
| Input Rated Voltage | 24V DC | |
| Input Rated Current | 2 mA | |
| Standard Outputs | | |
| Output Rated Voltage | 24V DC (sourced from power connectors) | |
| Output Maximum Current | 500 mA single / 1.5 A group (OUT14 / OUT58) | |

INDICATION DIAGNOSTICS:

PROFIsafe:



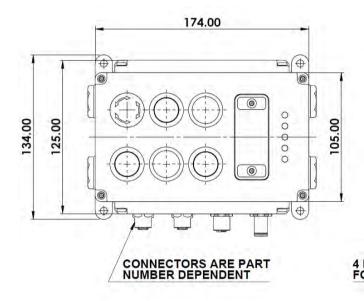
CIP Safety:

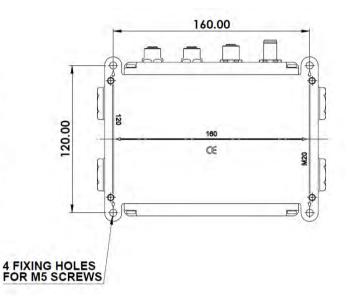


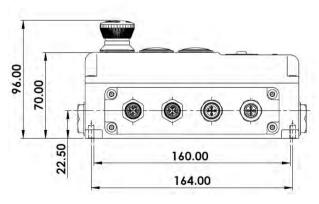
| LED | Function | Colour |
|-----|--------------------|-------------|
| DS | Device State | Red/Green |
| PS | PROFIsafe | Red/Green |
| PN | PROFINET / Network | Red/Green |
| L1 | Link 1 | Amber/Green |
| L2 | Link 2 | Amber/Green |

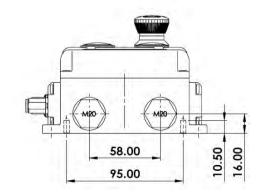
| LED | Function | Colour |
|-----|----------------|-------------|
| DS | Device State | Red/Green |
| PS | Module Status | Red/Green |
| PN | Network Status | Red/Green |
| L1 | Link 1 | Amber/Green |
| L2 | Link 2 | Amber/Green |

DIMENSIONS:









ORDERING:

| Part No. | Description | Protocol | Data Connection | Power Connection |
|----------|------------------------------|------------|-------------------------|----------------------------------|
| 531001 | NET-BOX-PS M20 DIE-CAST | PROFIsafe | 2 x M12 Data Connectors | 2 x 7/8" 24V. dc Connectors |
| 531101 | NET-BOX-CS M20 DIE-CAST | CIP Safety | 2 x M12 Data Connectors | 2 x M12 Power 24V. dc Connectors |
| 531002 | NET-BOX-PS 1/2" NPT DIE-CAST | PROFIsafe | 2 x M12 Data Connectors | 2 x 7/8" 24V. dc Connectors |
| 531102 | NET-BOX-CS 1/2" NPT DIE-CAST | CIP Safety | 2 x M12 Data Connectors | 2 x M12 Power 24V, dc Connectors |

NET-BOX S/Steel with Integrated Safety Protocols (CIP Safety/PROFIsafe)

EtherNet/IP









Manufactured from Robust 316 Stainless Steel. All-In-One Pushbutton Station + Distributed Solution. Fully Customisable for Complex Systems. Optional Mounting Plate + IP69K Button Covers.

APPLICATION & FEATURES:

The NET-BOX Stainless Steel is a configurable control pushbutton station that communicates with the main industrial network protocol: PROFINET with PROFIsafe and Ethernet/IP with CIP Safety.

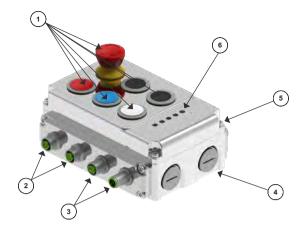
The NET-BOX control station can be configured to your applications specific requirements and can accommodate up to 4 additional connectors for implementing external field devices and distributed I/O. This highly configurable product is compatible with pushbuttons, emergency stops, lamps, selector switches and can easily be configured using our NET-BOX part number diagram located on p115.

The NET-BOX combines machine control functions with I/O for connecting external field devices, reducing cabling cost compared to traditional 'hard-wire' methods. Each module can house up to three dual channel safety inputs, compatible with products such as safety interlocks, light curtains, enabling pendants, scanners and much more. There are also up to 40+ non-safe inputs and outputs for pilot devices, stack lights, buzzers and anything that requires 8 or less I/O per device.

Unlike a traditional networked I/O block, the NET-BOX can be configured to a specific products making it the perfect solution for customer specific applications in all industries.

- TUV and cULus approved to CAT4, SIL3, PLe.
- Choice of pluggable connections for quick installation (M12 or 7/8")
- Network address assignment set by DIP switches
- Easy to use web interface accessible by IP address
- 3 Dual Channel Safety Inputs
- Up to 40+ standard I/O
- Daisy chain power and network connections (in/out).
- Choice of standard machine function buttons/lamps or custom configurable (E Stops, Start, Stop, Indication).

DEVICE LAYOUT:



| | KEY | | |
|---|--------------------------------|--|--|
| 1 | Pilot Devices | | |
| 2 | Data Ports | | |
| 3 | Power Ports | | |
| 4 | Blanking Plugs for Cable Entry | | |
| 5 | Lid Screws | | |
| 6 | Indication LEDs | | |

DIP SWITCHES:

NET-BOX comes with easily selectable DIP switches to manually set an IP address.



TECHNICAL SPECIFICATIONS:

| Device Characteristics | |
|---------------------------------------|--------------------------------------|
| Response time (Safety Inputs) | 36 ms max. (Change of input state -> |
| | transmission to field bus) |
| Response time (Safety Outputs) | 7.7 ms max. (field bus telegram |
| | recv'd -> change of output state) |
| Electrical Data | |
| Operating voltage | 24 V DC +10%/-15% (SELV/PELV) |
| Power Supply UL Requirements | Class 2 power supply must be used |
| Current consumption, max. | 250 mA (excluding Standard Outputs |
| | and Safety Outputs). |
| Allowed through current (daisy-chain) | 5A |
| Standard Inputs | |
| Input Rated Voltage | 24V DC |
| Input Rated Current | 2 mA |
| Standard Outputs | |
| Output Rated Voltage | 24V DC (sourced from power |
| | connectors) |
| Output Maximum Current | 500 mA single / 1.5 A group (OUT14 |
| | / OUT58) |
| | |

NET-BOX S/Steel with Integrated Safety Protocols (CIP Safety/PROFIsafe)

INDICATION DIAGNOSTICS:

PROFIsafe:



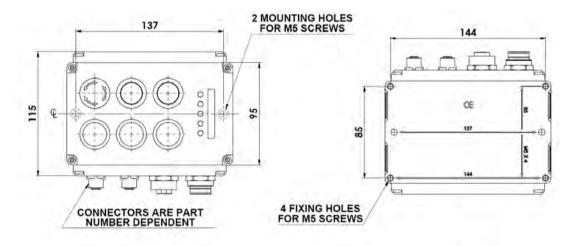
CIP Safety:

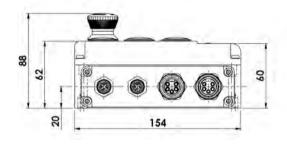


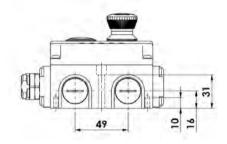
| LED | Function | Colour |
|-----|--------------------|-------------|
| DS | Device State | Red/Green |
| PS | PROFIsafe | Red/Green |
| PN | PROFINET / Network | Red/Green |
| L1 | Link 1 | Amber/Green |
| L2 | Link 2 | Amber/Green |

| LED | Function | Colour |
|-----|----------------|-------------|
| DS | Device State | Red/Green |
| PS | Module Status | Red/Green |
| PN | Network Status | Red/Green |
| L1 | Link 1 | Amber/Green |
| L2 | Link 2 | Amber/Green |

DIMENSIONS:







ORDERING:

| Part No. | Description | Protocol | Data Connection | Power Connection |
|----------|-------------------------------------|------------|-------------------------|----------------------------------|
| 532001 | NET-BOX-PS M20 STAINLESS STEEL | PROFIsafe | 2 x M12 Data Connectors | 2 x 7/8" 24V. dc Connectors |
| 532101 | NET-BOX-CS M20 STAINLESS STEEL | CIP Safety | 2 x M12 Data Connectors | 2 x M12 Power 24V. dc Connectors |
| 532002 | NET-BOX-PS 1/2" NPT STAINLESS STEEL | PROFIsafe | 2 x M12 Data Connectors | 2 x 7/8" 24V. dc Connectors |
| 532102 | NET-BOX-CS 1/2" NPT STAINLESS STEEL | CIP Safety | 2 x M12 Data Connectors | 2 x M12 Power 24V. dc Connectors |



NET-BOX Mounting bracket sold seperatly.

Material: Stainless Steel Part Number: ******



Optional sealing covers for IP69K

protection.

Material: Silicone

Part Number: Please request this feature when making an enquiry.