

Python Line Series - Conveyor Belt Alignment Switches



OPTIONS:

Housings:

Die-cast painted yellow, or Stainless Steel 316.

Roller Options:

35 x 120mm Short Roller

35 x 230mm Long Roller

50 x 170mm Medium Roller

MINIATURE BELT ALIGNMENT SWITCHES

Please see P214-215 HLM-CBA Types.

Housings: Die-cast painted red or S/Steel 316.

APPLICATION:

Conveyor Belt Alignment switches are mounted on sections of plant conveyors to protect against excessive belt drift due to an unintentional movement. They can be fitted at appropriate points along the conveyor length to ensure that should the belt position drift, the roller arm of the switch will move to a pre-determined position and cause activation of a control circuit.

All switches conform to European Standard IEC 60947-5-1 and provide positively operated contacts at the point of tripping. They can be used to satisfy the requirements of EN 620 with regard to conveyor control hazards caused by shifting of the belt position during running.

They are available in different roller diameters to provide heavy duty performance and long life.

OPERATION:

The steel roller of the switch is placed near to the running edge of the conveyor belt such that deflection of the roller and arm will cause activation "tripping" of the internal contacts of the switch. Adjustment of the tripping angles and necessary activation torque is provided by the switch.

INSTALLATION GUIDE:

1. Installation of all switch systems must be in accordance with a risk assessment for the individual application. Installation must only be carried out by competent personnel and in accordance with these instructions.
2. M5 mounting bolts must be used to fix the switches. Tightening torque for mounting bolts to ensure reliable fixing is 4 Nm. Tightening torque for the lid screws, conduit entry plugs and cable glands must be 1.5 Nm to ensure IP seal. Only use the correct size gland for the conduit entry and cable outside diameter.
3. The position of the roller must be chosen to ensure that in normal use the belt does not touch the roller, but that should the belt move beyond its normal guides it will make contact with the roller. After selecting the correct mounting position, the switching points of the internal contact blocks can be finely adjusted via internal cams.

There are 2 internal contact blocks one to provide a "STOP" signal the other to provide a "WARNING" signal. The blocks offer NC and NO circuits.

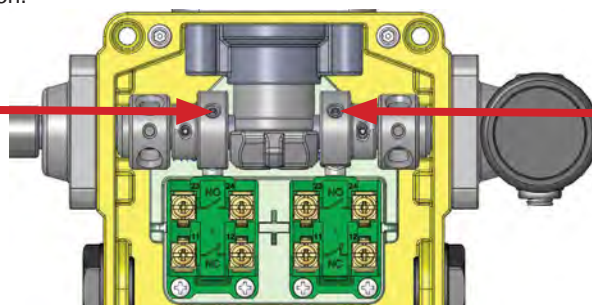
Final Adjustment of contact block action:

WARNING SIGNAL

Contact block 1
Adjustment cam.

Allen screw (2.5mm)
Tightening Torque 2Nm

Factory setting 14 degrees
(Adjustable 10 to 18 degrees)



BLOCK 1 BLOCK 2

STOP SIGNAL

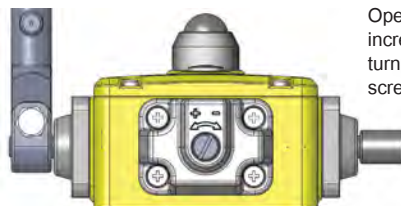
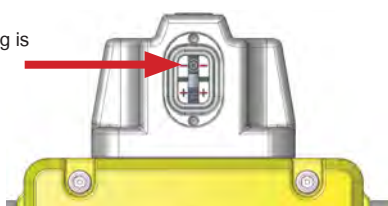
Contact block 2
Adjustment cam.

Allen screw (2.5mm)
Tightening Torque 2Nm

Factory setting 25 degrees.
(Adjustable 15 to 35 degrees)

4. The operational torque can be adjusted to cope with belt sensitivity or mounting angle.

Factory setting is low setting



Operational torque can be increased or decreased by turning the adjustment screw.

Python Line Series - Conveyor Belt Alignment Switches

MAINTENANCE:

Every month:

Check correct operation at all switch locations along all coverage length. Check for nominal warning and trip angle, re-set if necessary.

Every 6 months:

Isolate power and remove cover. Check screw terminal tightness and check for signs of moisture ingress. Never attempt to repair any switch.

CONTACT OPERATION/DEFLECTION OF ROLLER:

			0 Degrees	14 Degrees WARNING	25 Degrees STOP	65 Degrees
		1NC 1NO				
WARNING SIGNAL Contact Block 1	NC	11/12				
	NO	23/24				
STOP SIGNAL Contact Block 2	NC	11/12				
	NO	23/24				

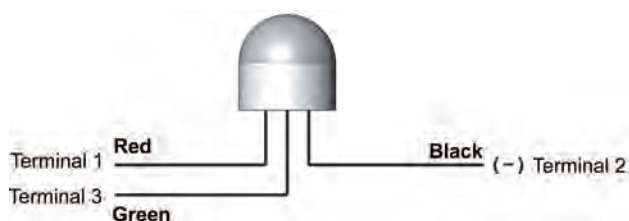
CONTACTS OPEN

CONTACTS CLOSED

Direction of roller

WIRING EXAMPLES (Standard Versions):

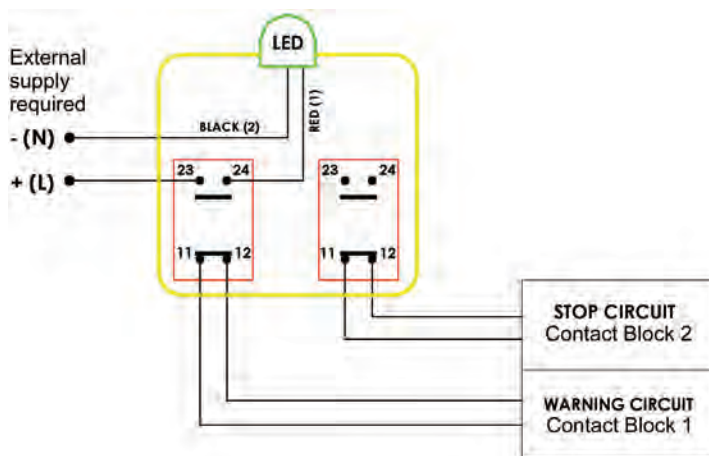
LED Steady Green or Flashing Red (Bi-colour)



When power is applied to the Red wire, the lamp will illuminate Red and Flash.

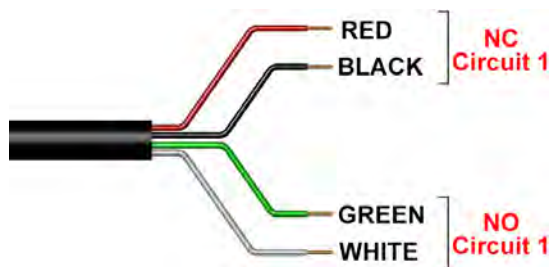
When power is applied to the Green Wire, the Lamp will illuminate Green.

Black is 0V.dc or Neutral for 110Vac and 230Vac versions.



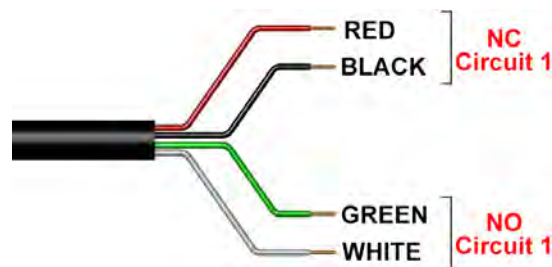
WIRING COLOURS (EX Versions):

WARNING SIGNAL Contact Block 1



Pre-wired EX versions
(see Part Numbers)

STOP SIGNAL Contact Block 2



Standards: IEC 60947-5-1 EN 620

Mechanical Features:

Enclosure/Cover Die-Cast (Painted Yellow) or Stainless Steel 316
External Parts Stainless Steel
IP Rating IP67
Mounting 4 x M5
Mounting position Any
Conduit entries 4 x M20 or 4 x 1/2" NPT by part number
Torque settings Mounting M5 4.0 Nm
Lid T20 Torx M4 1.5 Nm
Terminals 1.0 Nm

Ambient Temperature

Vibration resistance 10-500Hz 0.35mm
Shock resistance 15g 11ms

Mechanical Reliability

150,000 operations at 100mA load

Switching range

WARNING signal 10 to 18 degrees
STOP signal 15 to 35 degrees

Operating Torque range (adjustable)

Medium Duty 1.8Nm to 2.8Nm
Heavy Duty 3.0Nm to 5.0Nm

Maximum tilt angle (mounting angle)

Maximum Deflection 30 degrees
65 degrees

Electrical Features:

Safety Contact type IEC 60947-5-1 Double break Type Zb
Contact Material Silver
Termination Clamp up to 2.5 sq. mm conductors
Rating Utilisation Category : AC15
Operational Rating AC15 A300 240V. 3A. / 120V. 6A. ac
24V. 2.5A dc
Thermal Current (Ith) 10A.
Rated Insulation Voltage (Ui) 500V.
Withstand Voltage (Uimp) 2500V.
Short Circuit Overload Protection Fuse Externally 10A. (FF)

Optional Explosion Proof Contact Blocks:

ATEX Zones 1,21,2,22
Classification Ex d IIC T6 (-20C Ta 60C) Gb
Ex tb IIIC T85C (-20C Ta 60C) Db
Rated Voltage 250V ac/dc
Rated Current 2 pole 4A.

Python Line Series - Conveyor Belt Alignment Switches

MEDIUM DUTY - DIE-CAST BELT SWITCH 35mm x 120mm ROLLER ORDERING:



SALES NUMBER	DESCRIPTION	MEDIUM DUTY BELT ALIGNMENT SWITCH		
		Operating Torque	WARNING	STOP
	ALL VERSIONS ARE 2NC 2NO			
500001	Belt Switch 35 x 120mm Roller M20	1.8Nm to 2.8Nm (Factory set to 1.8Nm)	10-18 degrees (Factory set at 14 degrees)	15-35 degrees (Factory set at 25 degrees)
500002	Belt Switch 35 x 120mm Roller 1/2" NPT			
500003A	Belt Switch 35 x 120mm Roller M20 24V LED			
500003B	Belt Switch 35 x 120mm Roller M20 110V LED			
500003C	Belt Switch 35 x 120mm Roller M20 230V LED			
500004A	Belt Switch 35 x 120mm Roller 1/2" NPT 24V LED			
500004B	Belt Switch 35 x 120mm Roller 1/2" NPT 110V LED			
500004C	Belt Switch 35 x 120mm Roller 1/2" NPT 230V LED			
500021	Belt Switch 35 x 120mm Roller EX 3m pre-wired			

HEAVY DUTY - DIE-CAST BELT SWITCH 35mm x 230mm ROLLER ORDERING:



SALES NUMBER	DESCRIPTION	MEDIUM DUTY BELT ALIGNMENT SWITCH		
		Operating Torque	WARNING	STOP
	ALL VERSIONS ARE 2NC 2NO			
500005	Belt Switch 35 x 230mm Roller M20	3.0Nm to 5.0Nm (Factory set to 3.0Nm)	10-18 degrees (Factory set at 14 degrees)	15-35 degrees (Factory set at 25 degrees)
500006	Belt Switch 35 x 230mm Roller 1/2" NPT			
500007A	Belt Switch 35 x 230mm Roller M20 24V LED			
500007B	Belt Switch 35 x 230mm Roller M20 110V LED			
500007C	Belt Switch 35 x 230mm Roller M20 230V LED			
500008A	Belt Switch 35 x 230mm Roller 1/2" NPT 24V LED			
500008B	Belt Switch 35 x 230mm Roller 1/2" NPT 110V LED			
500008C	Belt Switch 35 x 230mm Roller 1/2" NPT 230V LED			
500051	Belt Switch 35 x 230mm Roller EX 3m pre-wired			

HEAVY DUTY - DIE-CAST BELT SWITCH 50mm x 170mm ROLLER ORDERING:

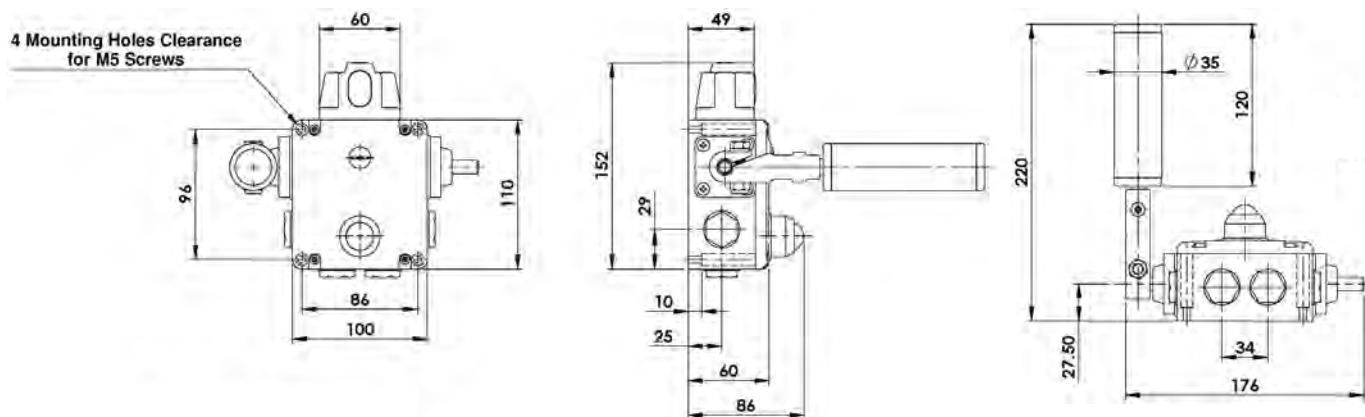


SALES NUMBER	DESCRIPTION	MEDIUM DUTY BELT ALIGNMENT SWITCH		
		Operating Torque	WARNING	STOP
	ALL VERSIONS ARE 2NC 2NO			
500009	Belt Switch 50 x 170mm Roller M20	3.0Nm to 5.0Nm (Factory set to 3.0Nm)	10-18 degrees (Factory set at 14 degrees)	15-35 degrees (Factory set at 25 degrees)
500010	Belt Switch 50 x 170mm Roller 1/2" NPT			
500011A	Belt Switch 50 x 170mm Roller M20 24V LED			
500011B	Belt Switch 50 x 170mm Roller M20 110V LED			
500011C	Belt Switch 50 x 170mm Roller M20 230V LED			
500012A	Belt Switch 50 x 170mm Roller 1/2" NPT 24V LED			
500012B	Belt Switch 50 x 170mm Roller 1/2" NPT 110V LED			
500012C	Belt Switch 50 x 170mm Roller 1/2" NPT 230V LED			
500091	Belt Switch 50 x 170mm Roller EX 3m pre-wired			

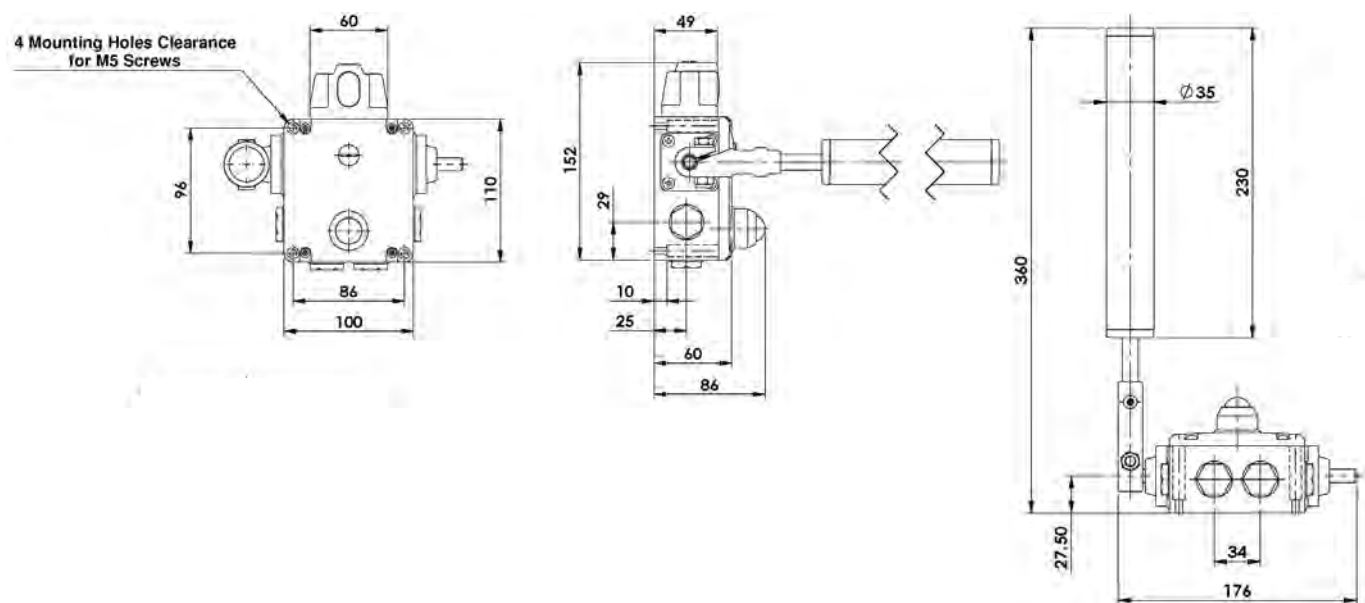
For all IDEM switches the normally closed (NC) circuits are closed when the system is tensioned correctly and the switch has been reset.

Python Line Series - Conveyor Belt Alignment Switches

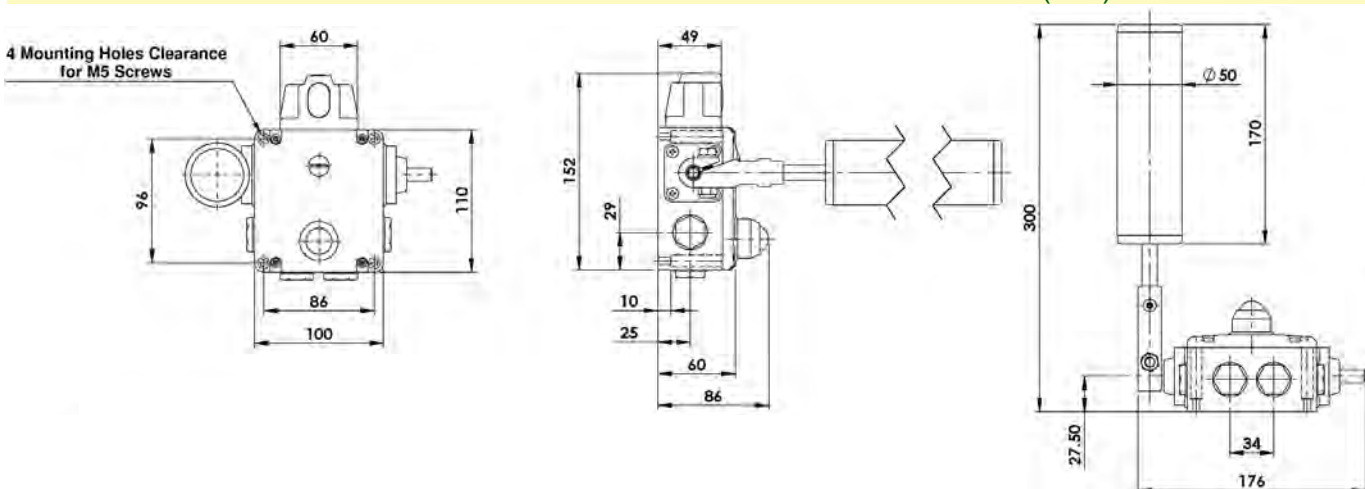
MEDIUM DUTY - DIE-CAST BELT SWITCH 35mm x 120mm DIMENSIONS (mm):



HEAVY DUTY - DIE-CAST BELT SWITCH 35mm x 230mm DIMENSIONS (mm):



HEAVY DUTY - DIE-CAST BELT SWITCH 50mm x 170mm DIMENSIONS (mm):



For all IDEM switches the normally closed (NC) circuits are closed when the system is tensioned correctly and the switch has been reset.

Python Line Series - Conveyor Belt Alignment Switches

MEDIUM DUTY - STAINLESS STEEL BELT SWITCH 35mm x 120mm ROLLER ORDERING:



SALES NUMBER	DESCRIPTION	MEDIUM DUTY BELT ALIGNMENT SWITCH		
		Operating Torque	WARNING	STOP
	ALL VERSIONS ARE 2NC 2NO			
501001	Belt Switch 35 x 120mm Roller M20	1.8Nm to 2.8Nm (Factory set to 1.8Nm)	10-18 degrees (Factory set at 14 degrees)	15-35 degrees (Factory set at 25 degrees)
501002	Belt Switch 35 x 120mm Roller 1/2" NPT			
501003A	Belt Switch 35 x 120mm Roller M20 24V LED			
501003B	Belt Switch 35 x 120mm Roller M20 110V LED			
501003C	Belt Switch 35 x 120mm Roller M20 230V LED			
501004A	Belt Switch 35 x 120mm Roller 1/2" NPT 24V LED			
501004B	Belt Switch 35 x 120mm Roller 1/2" NPT 110V LED			
501004C	Belt Switch 35 x 120mm Roller 1/2" NPT 230V LED			
501021	Belt Switch 35 x 120mm Roller EX 3m pre-wired			

HEAVY DUTY - STAINLESS STEEL BELT SWITCH 35mm x 230mm ROLLER ORDERING:



SALES NUMBER	DESCRIPTION	MEDIUM DUTY BELT ALIGNMENT SWITCH		
		Operating Torque	WARNING	STOP
	ALL VERSIONS ARE 2NC 2NO			
501005	Belt Switch 35 x 230mm Roller M20	3.0Nm to 5.0Nm (Factory set to 3.0Nm)	10-18 degrees (Factory set at 14 degrees)	15-35 degrees (Factory set at 25 degrees)
501006	Belt Switch 35 x 230mm Roller 1/2" NPT			
501007A	Belt Switch 35 x 230mm Roller M20 24V LED			
501007B	Belt Switch 35 x 230mm Roller M20 110V LED			
501007C	Belt Switch 35 x 230mm Roller M20 230V LED			
501008A	Belt Switch 35 x 230mm Roller 1/2" NPT 24V LED			
501008B	Belt Switch 35 x 230mm Roller 1/2" NPT 110V LED			
501008C	Belt Switch 35 x 230mm Roller 1/2" NPT 230V LED			
501051	Belt Switch 35 x 230mm Roller EX 3m pre-wired			

HEAVY DUTY - STAINLESS STEEL BELT SWITCH 50mm x 170mm ROLLER ORDERING:

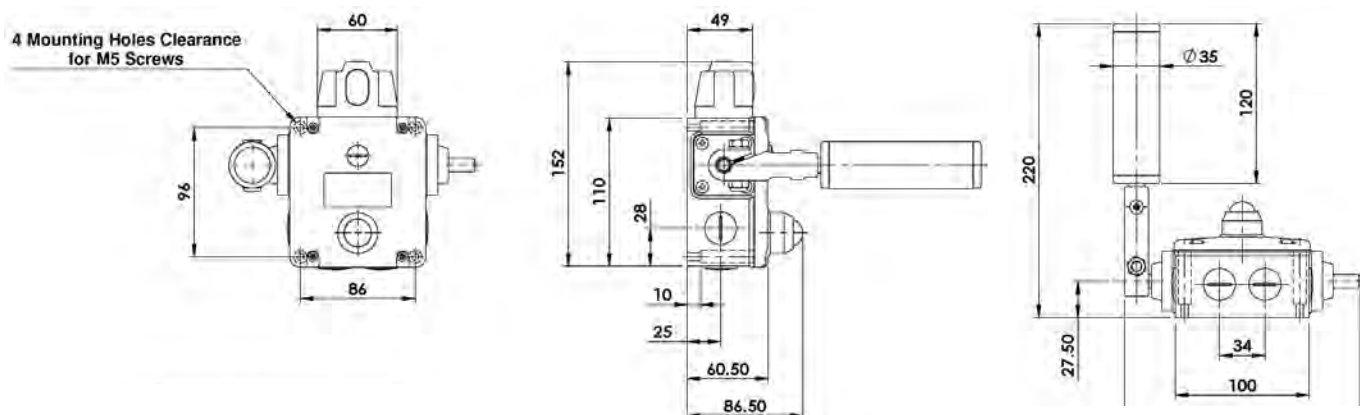


SALES NUMBER	DESCRIPTION	MEDIUM DUTY BELT ALIGNMENT SWITCH		
		Operating Torque	WARNING	STOP
	ALL VERSIONS ARE 2NC 2NO			
501009	Belt Switch 50 x 170mm Roller M20	3.0Nm to 5.0Nm (Factory set to 3.0Nm)	10-18 degrees (Factory set at 14 degrees)	15-35 degrees (Factory set at 25 degrees)
501010	Belt Switch 50 x 170mm Roller 1/2" NPT			
501011A	Belt Switch 50 x 170mm Roller M20 24V LED			
501011B	Belt Switch 50 x 170mm Roller M20 110V LED			
501011C	Belt Switch 50 x 170mm Roller M20 230V LED			
501012A	Belt Switch 50 x 170mm Roller 1/2" NPT 24V LED			
501012B	Belt Switch 50 x 170mm Roller 1/2" NPT 110V LED			
501012C	Belt Switch 50 x 170mm Roller 1/2" NPT 230V LED			
501091	Belt Switch 50 x 170mm Roller EX 3m pre-wired			

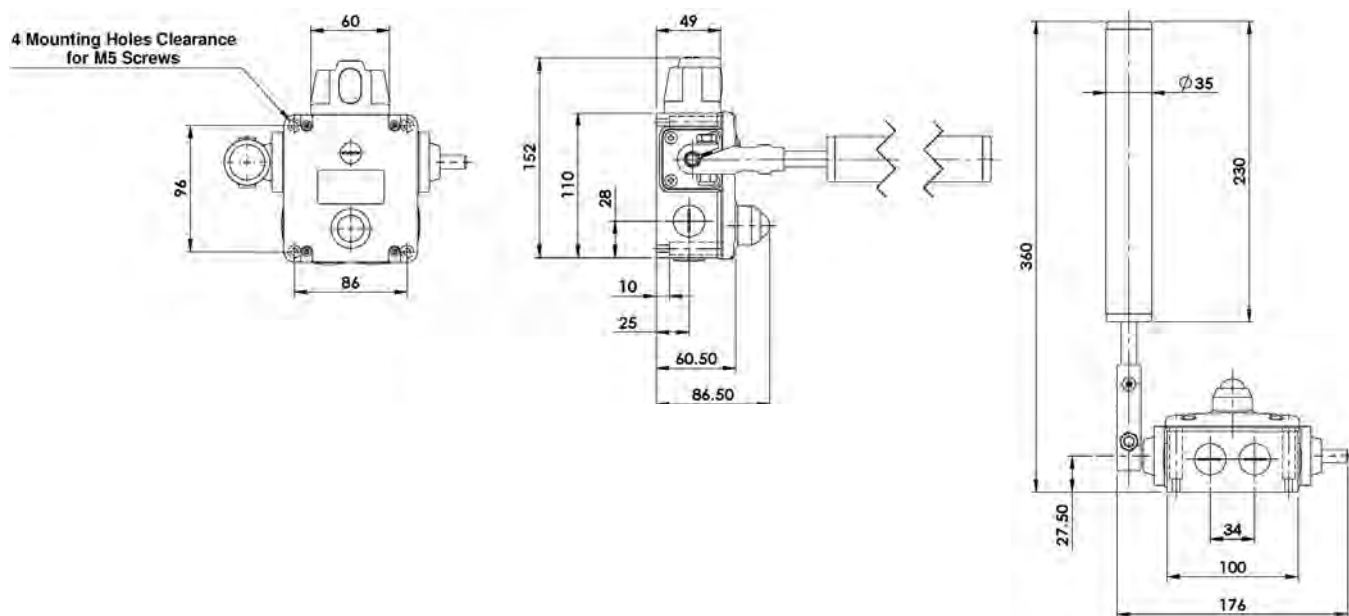
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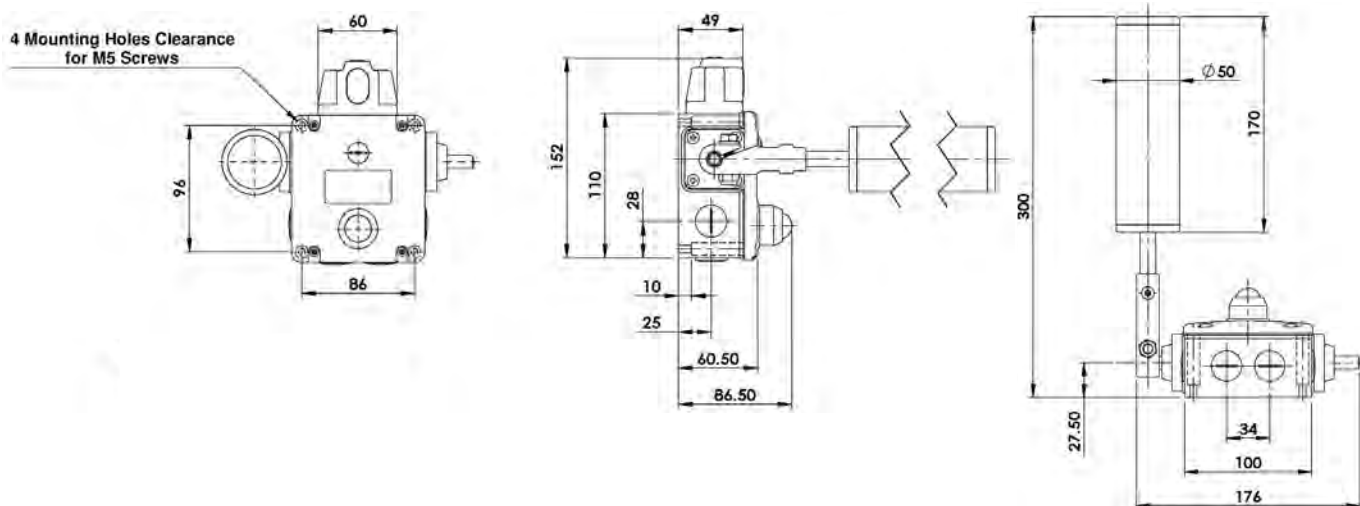
MEDIUM DUTY - STAINLESS STEEL BELT SWITCH 35mm x 120mm DIMENSIONS (mm):



HEAVY DUTY - STAINLESS STEEL BELT SWITCH 35mm x 230mm DIMENSIONS (mm):



HEAVY DUTY - STAINLESS STEEL BELT SWITCH 50mm x 170mm DIMENSIONS (mm):



For all IDEM switches the normally closed (NC) circuits are closed when the system is tensioned correctly and the switch has been reset.